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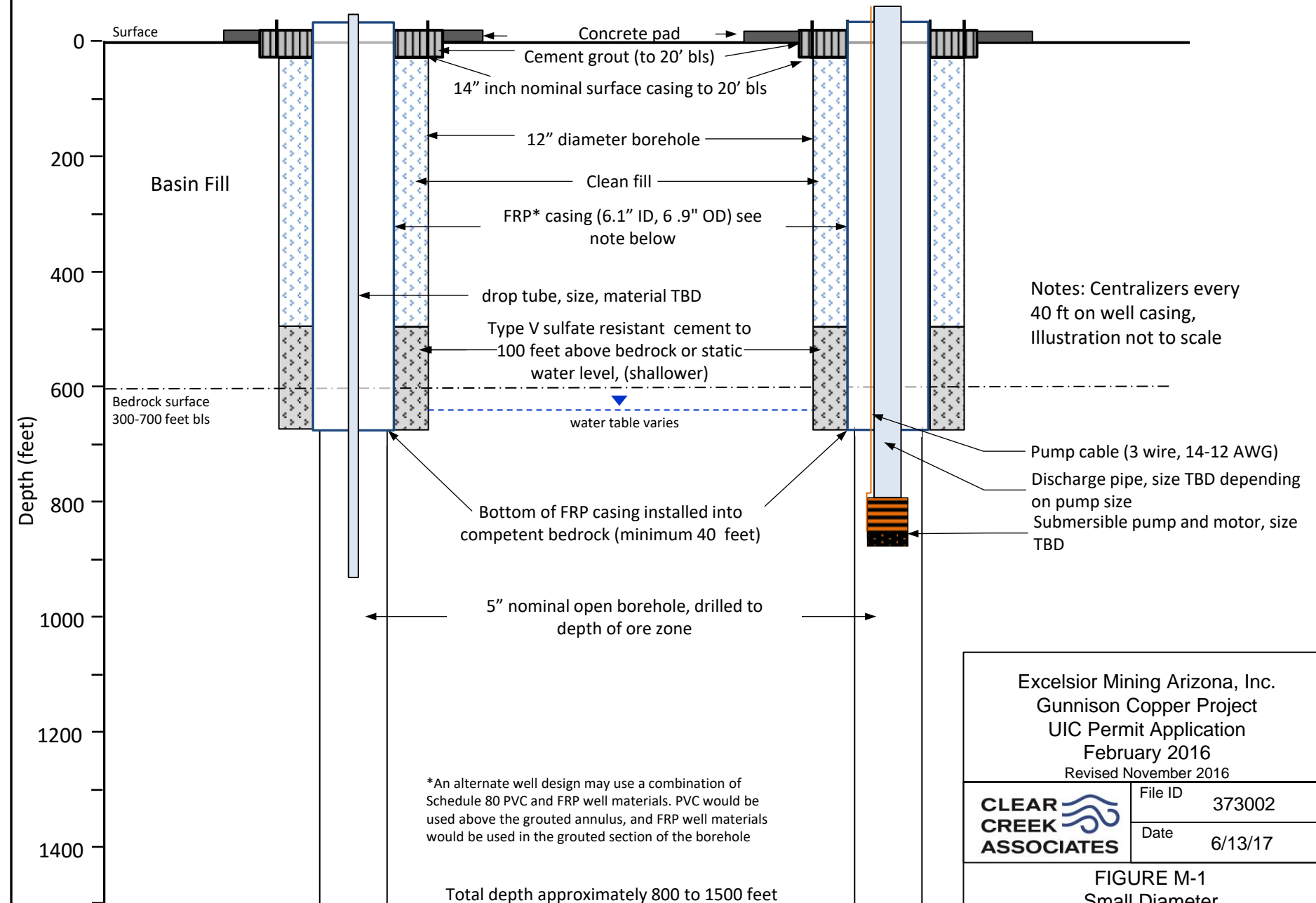
1. CONSTRUCTION DETAILS

This Attachment was prepared in support of Excelsior Mining Arizona, Inc.'s (Excelsior's) Underground Injection Control (UIC) Permit application to the United States Environmental Protection Agency (USEPA). Excelsior is applying for an area Class III UIC permit to install a wellfield for in-situ recovery (ISR) of copper at the Gunnison Copper Project (Project), located in Cochise County, Arizona. This Attachment documents the well construction details of Class III wells to be installed at the Project.

Construction procedures are described in Attachment L.

Small Injection Well

Small Recovery Well



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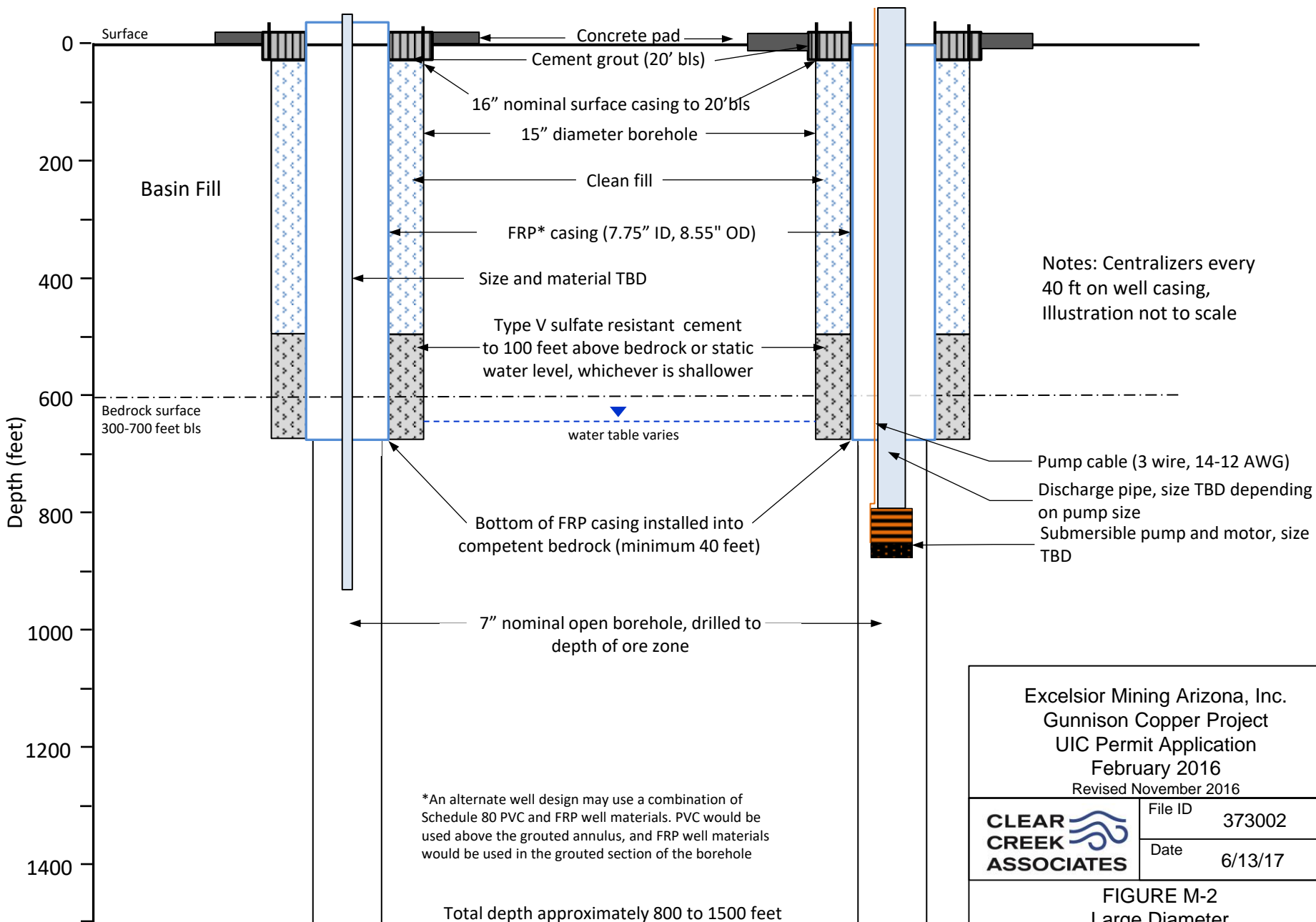
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FIGURE M-1
Small Diameter
Injection/Recovery Well

Large Injection Well

Large Recovery Well



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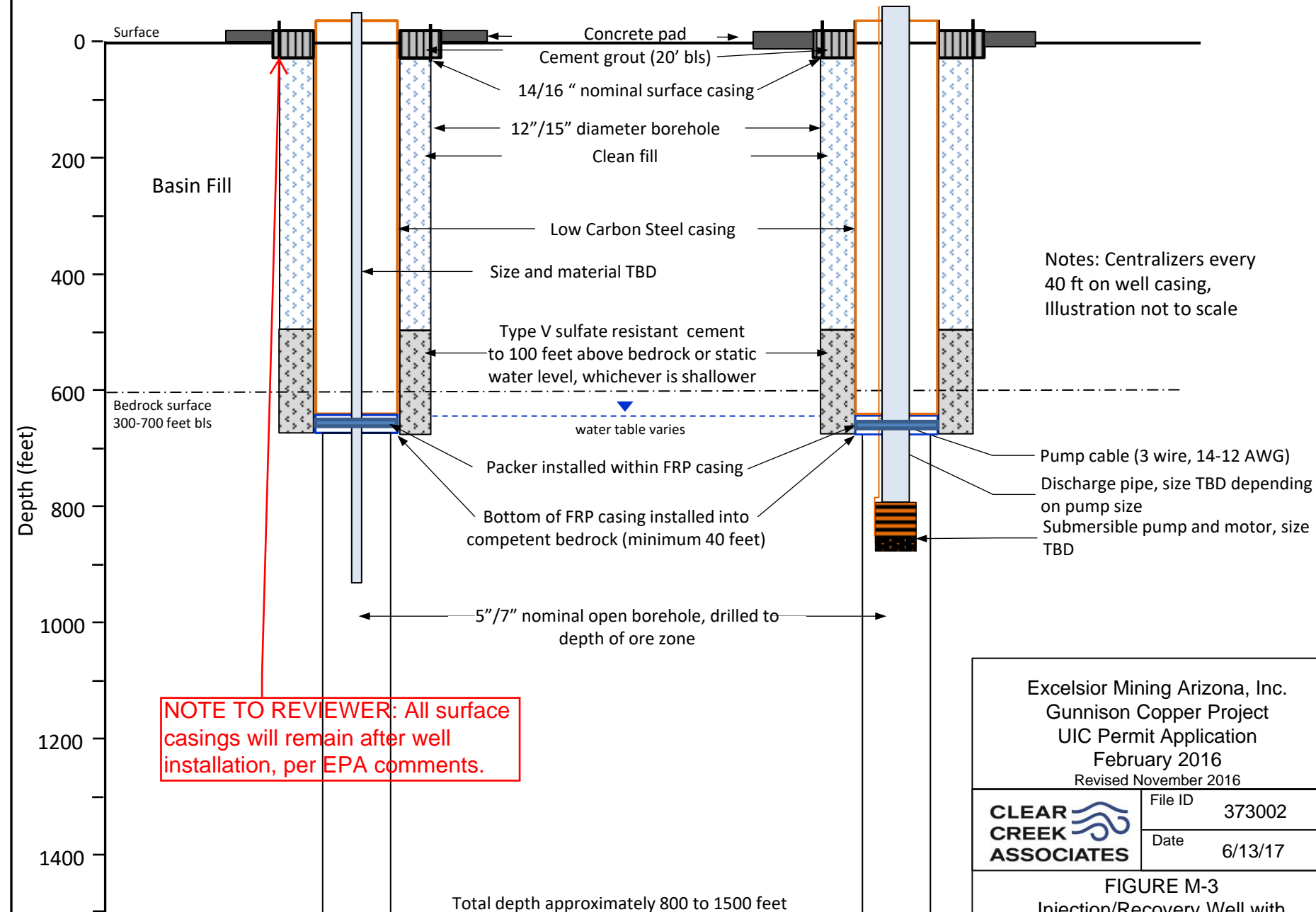
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FIGURE M-2
Large Diameter
Injection/Recovery Well

Small/Large Injection Well

Small/ Large Recovery Well



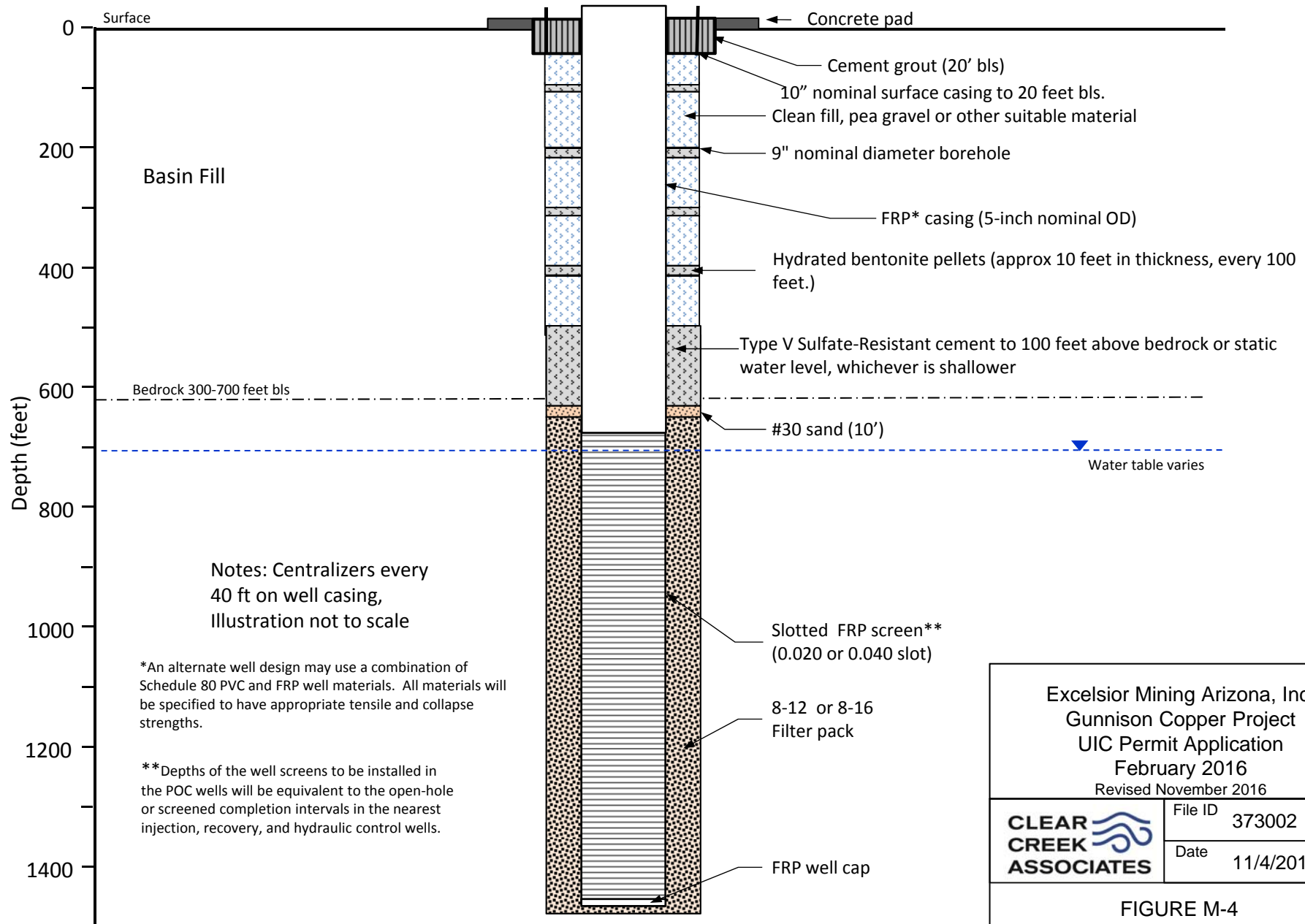
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FIGURE M-3
Injection/Recovery Well with
Packer Completion

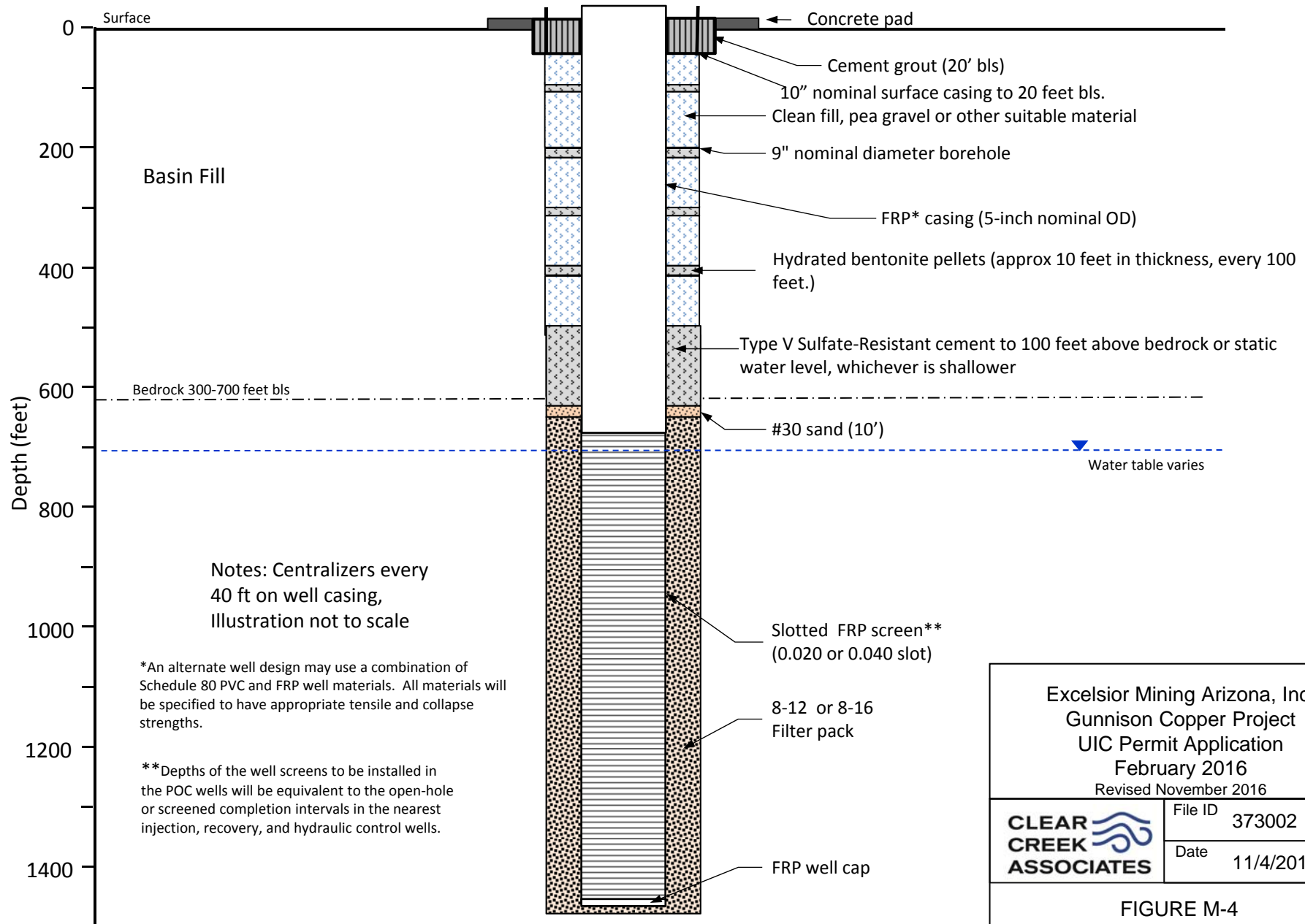


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FIGURE M-4
Observation Wells

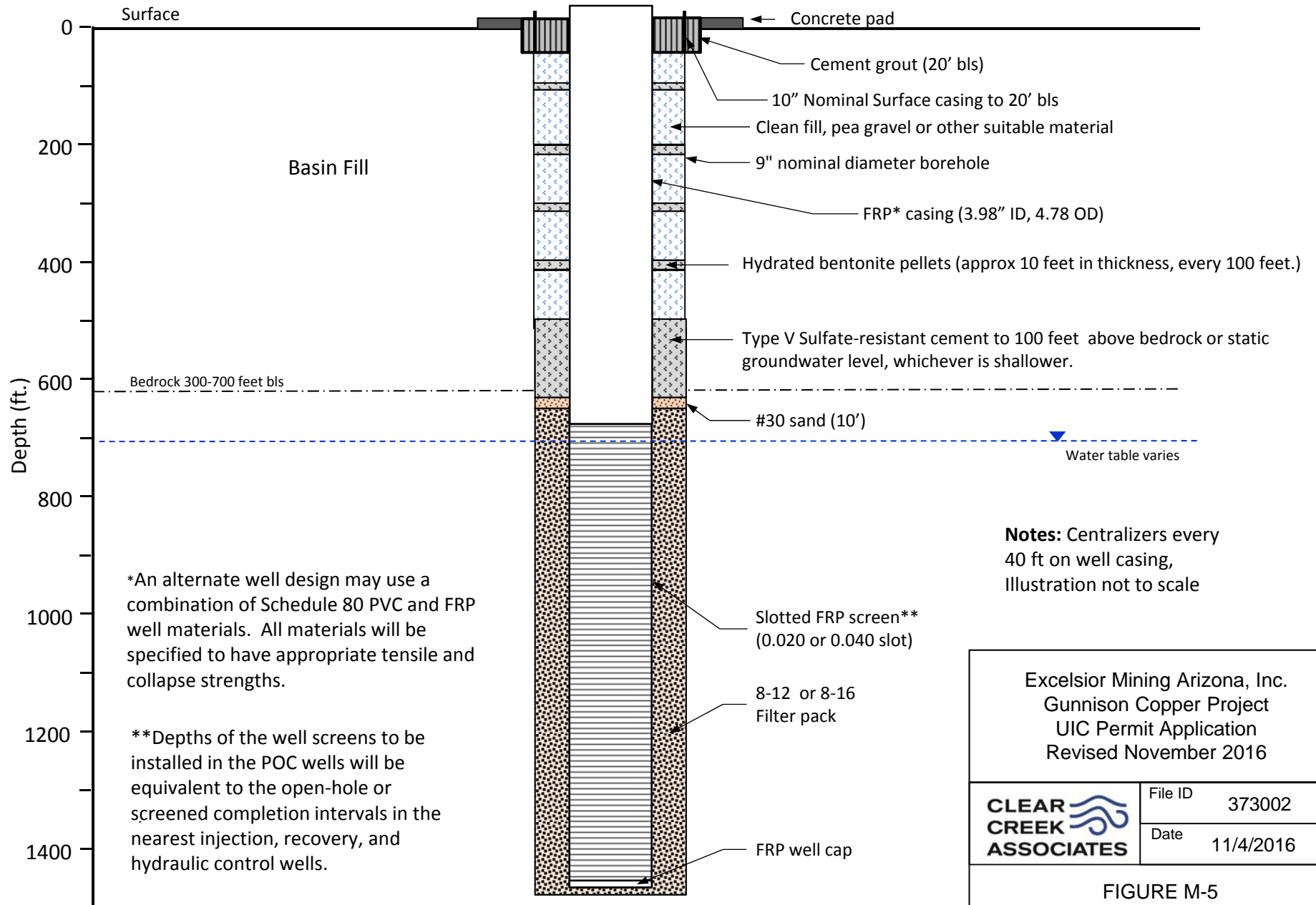


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FIGURE M-4
Observation Wells



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FIGURE M-5
Wellfield Point of Compliance Wells